



Sinelec CCB6814

Teknor Apex Asia Pacific PTE. LTD. - Polypropylene

General Information

General

Material Status	• Commercial: Active
Availability	• Asia Pacific
Features	• Conductive
Uses	• Sheet
RoHS Compliance	• RoHS Compliant
Forms	• Pellets
Processing Method	• Sheet Extrusion

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.01		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/5.0 kg)	1.0 to 4.0	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	4350	psi	ASTM D638
Tensile Elongation (Break)	75	%	ASTM D638
Flexural Modulus	184000	psi	ASTM D790
Flexural Strength	5080	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	17	ft·lb/in	ASTM D256
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	< 1.0E+5	ohms	ASTM D257
Volume Resistivity	< 1.0E+5	ohms·cm	ASTM D257

Processing Information

Extrusion	Nominal Value	Unit
Drying Temperature	176	°F
Drying Time	2.0 to 4.0	hr
Suggested Max Moisture	0.20	%
Cylinder Zone 1 Temp.	410	°F
Cylinder Zone 2 Temp.	446	°F
Cylinder Zone 3 Temp.	464	°F
Cylinder Zone 4 Temp.	464	°F
Cylinder Zone 5 Temp.	464	°F
Die Temperature	464	°F

Notes

¹ Typical properties: these are not to be construed as specifications.